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FIG. 1A

• Parent	Xanthene Dye	•	DNA Synthesis Reagent
• Rhoda	mine B N*Et ₂ CO ₂ H	•	Et ₂ N → Pr ₂ Me O(CH ₂) ₂ CN
		•	Et ₂ N N*Et ₂ O NiPr ₂ O(CH ₂) ₂ CN
•		•	Et ₂ N*Et ₂ CCH ₂) ₆ O(CH ₂) ₂
•		•	Et ₂ N CI - NEt ₂ CI - CI - CN
• Rhodar	nine 6G N*HE1 CO ₂ Et	•	EtHN N*HEt (CH ₂) ₆ —C (CH ₂) ₂ CN

FIG. 1B

	CPG CPG N*HEI
• Rhodamine 101 CO ₂ H	• Nt
•	PF6 -
• Tetrachlorofluorescein HO CI CI CI CO ₂ H	CI NIPr ₂ CI NIPr ₂ CI C

FIG. 2

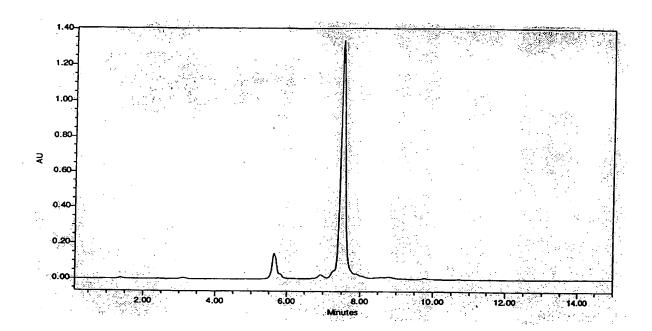


FIG. 3

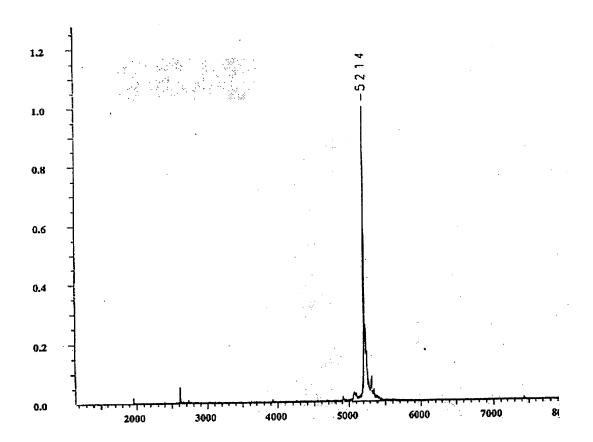


FIG. 4

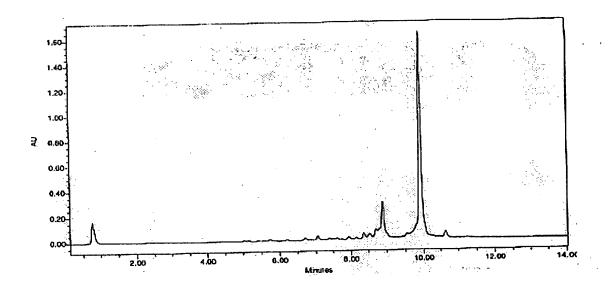


FIG. 5

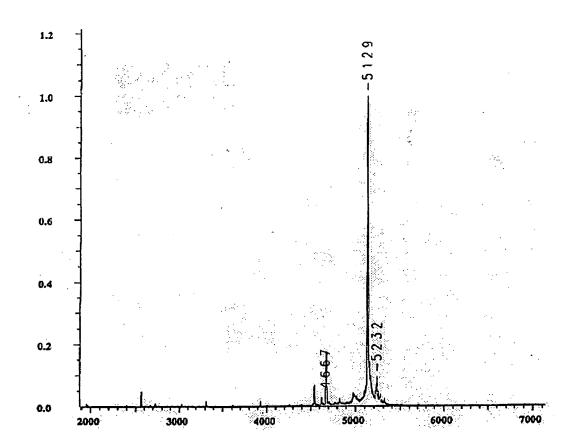


FIG. 6

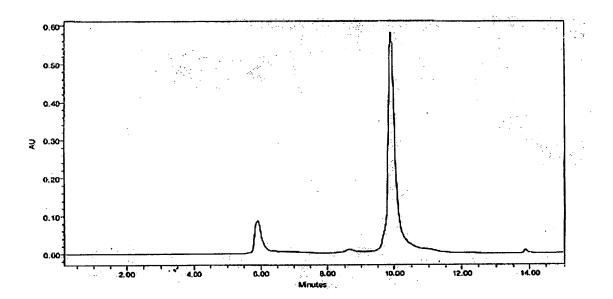


FIG. 7

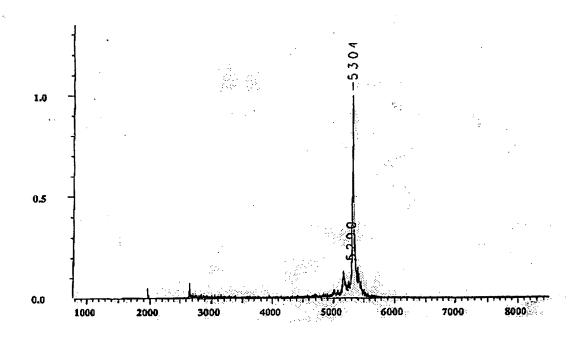


FIG. 8

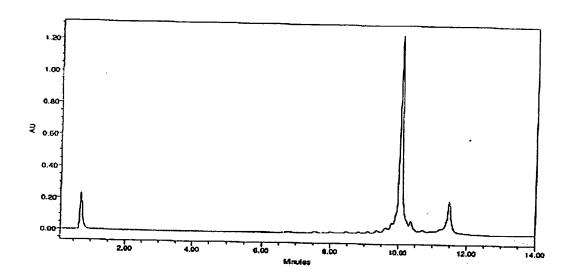


FIG. 9

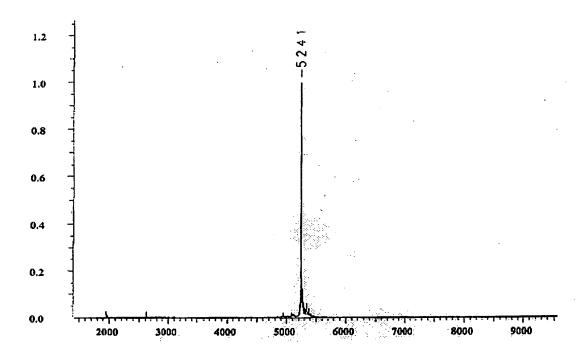


FIG. 10

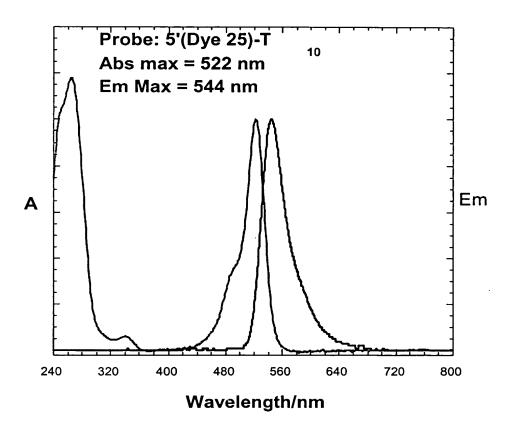


FIG. 11

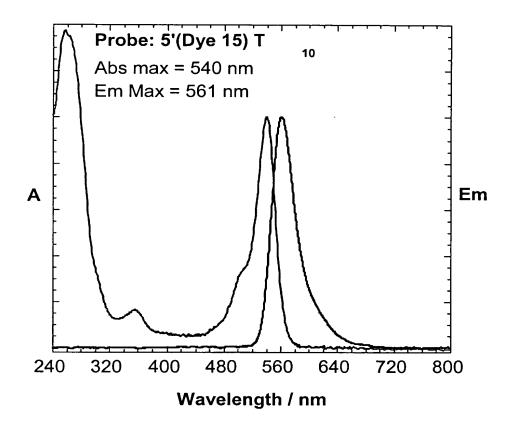


FIG. 12

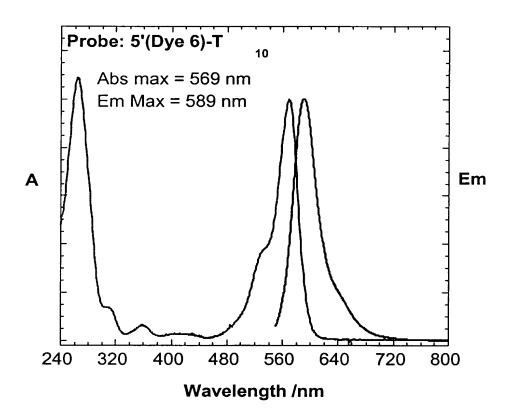


FIG. 13

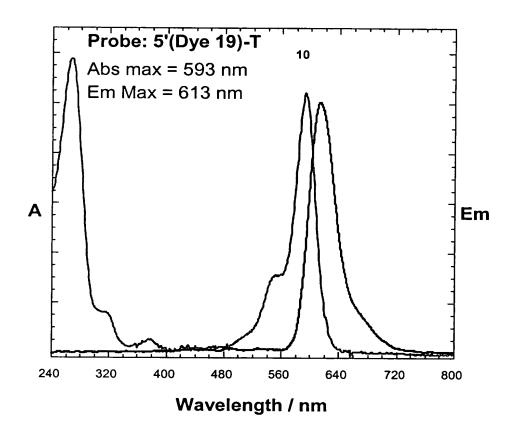


FIG. 14

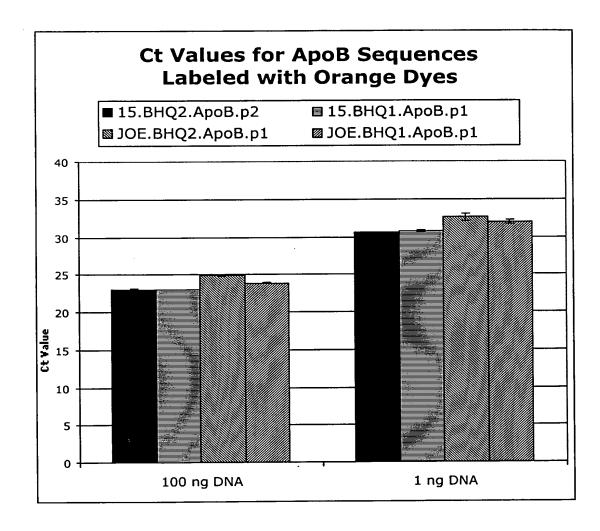


FIG. 15

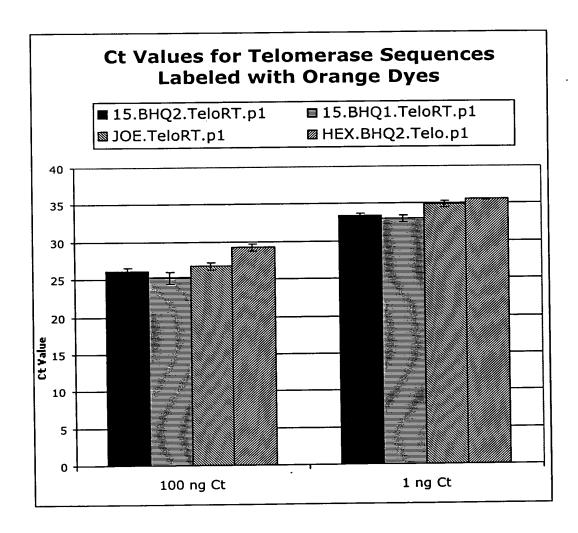


FIG. 16

